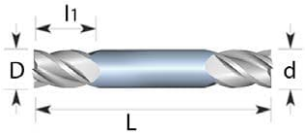
DAYTON TOOL LTD
www.DaytonTool.ca
Phone: 604-464-0223

P	●	Steel
M	◒	Stainless Steel
K	●	Cast Iron
N	○	Non-Ferrous
S		High Temp. Alloys
H		Hardened Steel

● GOOD ◒ OK ○ NOT OPTIMAL

GENERAL PURPOSE

- 30 deg Helix Carbide with honed edges
- 10% Micrograin Carbide
- Diameter (D) Tolerance: +0.0000"/-0.0020"
- Shank (d) Tolerance: +0.0000"/-0.0004"



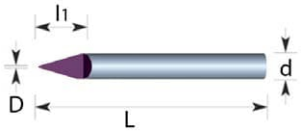
Square End, Standard Carbide, Stub Length, Double End

Cutter Diam. D	Shank Diam. d	Length Of Cut l_1	O.A.L. L	Uncoated 2 Flute Part#	Uncoated 3 Flute Part#	Uncoated 4 Flute Part#	TiALN Coated 2 Flute Part#	TiALN Coated 3 Flute Part#	TiALN Coated 4 Flute Part#
1/32	1/8*	1/16	1-1/2	025-031-2	--	025-031-4	027-031-2	--	027-031-4
3/64	1/8*	3/32	1-1/2	025-046-2	--	025-046-4	027-046-2	--	027-046-4
1/16	1/8*	1/8	1-1/2	025-062-2	--	025-062-4	027-062-2	--	027-062-4
3/32	1/8*	3/16	1-1/2	025-093-2	--	025-093-4	027-093-2	--	027-093-4
7/64	1/8*	7/32	1-1/2	025-109-2	--	025-109-4	027-109-2	--	027-109-4
1/8	1/8*	1/4	1-1/2	025-125-2	--	025-125-4	027-125-2	--	027-125-4
5/32	3/16*	5/16	2	025-156-2	--	025-156-4	027-156-2	--	027-156-4
3/16	3/16*	5/16	2	025-187-2	--	025-187-4	027-187-2	--	027-187-4
7/32	1/4	3/8	2-1/2	025-218-2	--	025-218-4	027-218-2	--	027-218-4
1/4	1/4	1/2	2-1/2	025-250-2	--	025-250-4	027-250-2	--	027-250-4
9/32	5/16	1/2	2-1/2	025-281-2	--	025-281-4	027-281-2	--	027-281-4
5/16	5/16	1/2	2-1/2	025-312-2	--	025-312-4	027-312-2	--	027-312-4
3/8	3/8	9/16	2-1/2	025-375-2	--	025-375-4	027-375-2	--	027-375-4
7/16	1/2	9/16	2-3/4	025-437-2	--	025-437-4	027-437-2	--	027-437-4
1/2	1/2	5/8	3	025-500-2	--	025-500-4	027-500-2	--	027-500-4
9/16	5/8	11/16	3-1/2	025-562-2	--	025-562-4	027-562-2	--	027-562-4
5/8	5/8	11/16	3-1/2	025-625-2	--	025-625-4	027-625-2	--	027-625-4
3/4	3/4	7/8	4	025-750-2	--	025-750-4	027-750-2	--	027-750-4

Square End, Standard Carbide, Regular Length, Double End

Cutter Diam. D	Shank Diam. d	Length Of Cut l_1	O.A.L. L	Uncoated 2 Flute Part#	Uncoated 3 Flute Part#	Uncoated 4 Flute Part#	TiALN Coated 2 Flute Part#	TiALN Coated 3 Flute Part#	TiALN Coated 4 Flute Part#
5/32	3/16*	7/16	3	031-156-2	--	031-156-4	032-156-2	--	032-156-4
3/16	3/16*	1/2	3	031-187-2	--	031-187-4	032-187-2	--	032-187-4
7/32	1/4	9/16	4	031-218-2	--	031-218-4	032-218-2	--	032-218-4
1/4	1/4	5/8	4	031-250-2	--	031-250-4	032-250-2	--	032-250-4
5/16	5/16	3/4	4	031-312-2	--	031-312-4	032-312-2	--	032-312-4
3/8	3/8	3/4	4	031-375-2	--	031-375-4	032-375-2	--	032-375-4
7/16	1/2	7/8	4	031-437-2	--	031-437-4	032-437-2	--	032-437-4
1/2	1/2	1	4	031-500-2	--	031-500-4	032-500-2	--	032-500-4
5/8	5/8	1-1/2	6	031-625-2	--	031-625-4	032-625-2	--	032-625-4
3/4	3/4	1-1/2	6	031-750-2	--	031-750-4	032-750-2	--	032-750-4

* Double Ended tools under 1/4" Diameter have Round Shanks. 1/4" diameter & larger have Weldon Shanks.



NEW

- Engraving Tools with 30 Degree angle
- 3 tip sizes to choose from
- 10% Micrograin Carbide
- Diameter Tolerance: +0.0000"/-0.0020"

Single Flute Engraving Tools 30 Degree Tip

Tip Diam. D	Shank Diam. d	Length Of Cut l_1	O.A.L. L	TiALN Coated Part#
.005	1/4	1/2	2-1/2	108-250-005
.010	1/4	1/2	2-1/2	108-250-010
.020	1/4	1/2	2-1/2	108-250-020