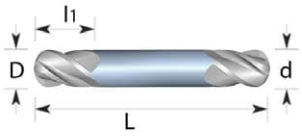
DAYTON TOOL LTD
www.DaytonTool.ca
Phone: 604-464-0223

P	●	Steel
M	◒	Stainless Steel
K	●	Cast Iron
N	○	Non-Ferrous
S		High Temp. Alloys
H		Hardened Steel

● GOOD ◒ OK ○ NOT OPTIMAL

GENERAL PURPOSE

- 30 deg Helix Carbide with honed edges
- 10% Micrograin Carbide
- Diameter (D) Tolerance: +0.0000"/-0.0020"
- Shank (d) Tolerance: +0.0000"/-0.0004"



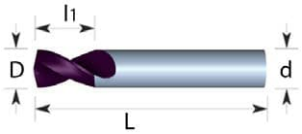
Ball Nose, Standard Carbide, Stub Length, Double End

Cutter Diam. D	Shank Diam. d	Length Of Cut l1	O.A.L. L	Uncoated 2 Flute Part#	Uncoated 3 Flute Part#	Uncoated 4 Flute Part#	TiALN Coated 2 Flute Part#	TiALN Coated 3 Flute Part#	TiALN Coated 4 Flute Part#
1/32	1/8*	1/16	1-1/2	028-031-2	--	028-031-4	030-031-2	--	030-031-4
3/64	1/8*	3/32	1-1/2	028-046-2	--	028-046-4	030-046-2	--	030-046-4
1/16	1/8*	1/8	1-1/2	028-062-2	--	028-062-4	030-062-2	--	030-062-4
3/32	1/8*	3/16	1-1/2	028-093-2	--	028-093-4	030-093-2	--	030-093-4
7/64	1/8*	7/32	1-1/2	028-109-2	--	028-109-4	030-109-2	--	030-109-4
1/8	1/8*	1/4	1-1/2	028-125-2	--	028-125-4	030-125-2	--	030-125-4
5/32	3/16*	5/16	2	028-156-2	--	028-156-4	030-156-2	--	030-156-4
3/16	3/16*	5/16	2	028-187-2	--	028-187-4	030-187-2	--	030-187-4
7/32	1/4	3/8	2-1/2	028-218-2	--	028-218-4	030-218-2	--	030-218-4
1/4	1/4	1/2	2-1/2	028-250-2	--	028-250-4	030-250-2	--	030-250-4
9/32	5/16	1/2	2-1/2	028-281-2	--	028-281-4	030-281-2	--	030-281-4
5/16	5/16	1/2	2-1/2	028-312-2	--	028-312-4	030-312-2	--	030-312-4
3/8	3/8	9/16	2-1/2	028-375-2	--	028-375-4	030-375-2	--	030-375-4
7/16	1/2	9/16	2-3/4	028-437-2	--	028-437-4	030-437-2	--	030-437-4
1/2	1/2	5/8	3	028-500-2	--	028-500-4	030-500-2	--	030-500-4
9/16	5/8	11/16	3-1/2	028-562-2	--	028-562-4	030-562-2	--	030-562-4
5/8	5/8	11/16	3-1/2	028-625-2	--	028-625-4	030-625-2	--	030-625-4
3/4	3/4	7/8	4	028-750-2	--	028-750-4	030-750-2	--	030-750-4

Ball Nose, Standard Carbide, Regular Length, Double End

Cutter Diam. D	Shank Diam. d	Length Of Cut l1	O.A.L. L	Uncoated 2 Flute Part#	Uncoated 3 Flute Part#	Uncoated 4 Flute Part#	TiALN Coated 2 Flute Part#	TiALN Coated 3 Flute Part#	TiALN Coated 4 Flute Part#
5/32	3/16*	7/16	3	033-156-2	--	033-156-4	034-156-2	--	034-156-4
3/16	3/16*	1/2	3	033-187-2	--	033-187-4	034-187-2	--	034-187-4
7/32	1/4	9/16	4	033-218-2	--	033-218-4	034-218-2	--	034-218-4
1/4	1/4	5/8	4	033-250-2	--	033-250-4	034-250-2	--	034-250-4
5/16	5/16	3/4	4	033-312-2	--	033-312-4	034-312-2	--	034-312-4
3/8	3/8	3/4	4	033-375-2	--	033-375-4	034-375-2	--	034-375-4
7/16	1/2	7/8	4	033-437-2	--	033-437-4	034-437-2	--	034-437-4
1/2	1/2	1	4	033-500-2	--	033-500-4	034-500-2	--	034-500-4
5/8	5/8	1-1/2	6	033-625-2	--	033-625-4	034-625-2	--	034-625-4
3/4	3/4	1-1/2	6	033-750-2	--	033-750-4	034-750-2	--	034-750-4

* Double Ended tools under 1/4" Diameter have Round Shanks. 1/4" diameter & larger have Weldon Shanks.



NEW

- Allows High Performance drills to center properly without damaging their outside edge
- 145 Degree Point Carbide with honed edges
- 10% Micrograin Carbide
- Diameter Tolerance: +0.0000"/-0.0004"

Spot Drills 145 Degree Point

Drill Diam. D	Shank Diam. d	Length Of Cut l1	O.A.L. L	TiALN Coated Part#
1/4	1/4	1/2	3	110-250-2
3/8	3/8	3/4	3	110-375-2
1/2	1/2	1	4	110-500-2
5/8	5/8	1	4	110-625-2
3/4	3/4	1-1/8	4	110-750-2